



Parts Manual

Model Multiple Load Handler

Catalog Number 25G2-FDS-507

cascade®
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

To Order Parts call: 888-227-2233, Fax: 888-329-0234

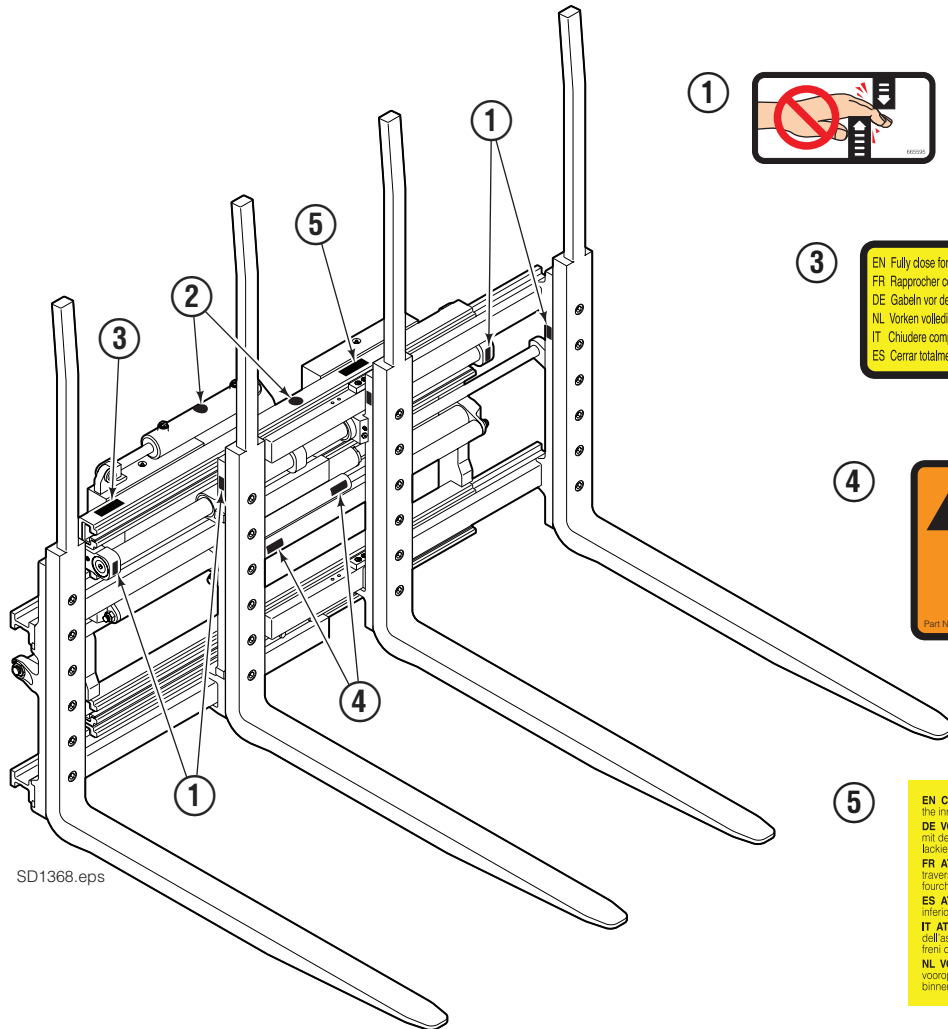
OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

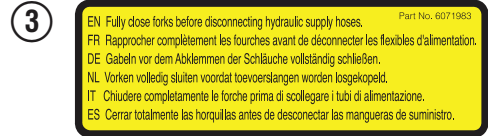
Internet: www.cascorp.com

Blank

Safety Decals



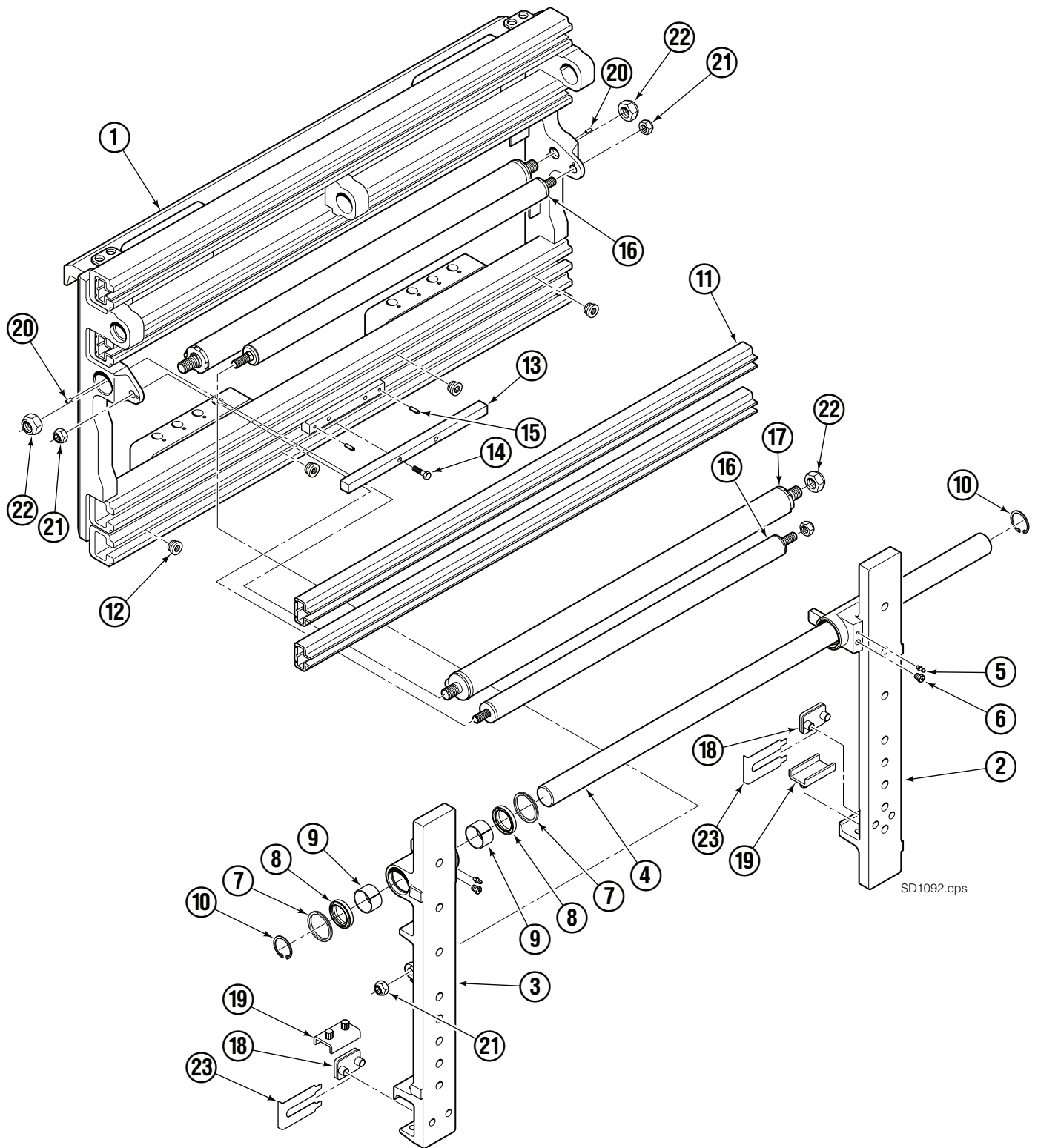
SD1368.eps



G-Multiple Load Handler

REF	QTY	PART NO.	DESCRIPTION
1	8	665595	No Hand Hold Label
2	2	679150	No Step Label
3	1	6071983	Close Forks Label
4	2	6074934	Do Not Remove Label
5	1	6086351	Do Not Lubricate Label

Base Unit



Base Unit

REF	QTY	PART NO.	DESCRIPTION
		6162707	Base Unit (R3)
		6162706	Frame Assembly (R1) ♦
1	1	6162705	Frame
2	1	6154686	Inner Fork Carrier – LH
3	1	6154685	Inner Fork Carrier – RH
4	1	6157370	Bar
5	2	424115	Lube Fitting
6	2	6069835	Relief Fitting
7	4	6070661	Retaining Ring
8	4	6066832	Seal
9	4	6066556	Bushing
10	2	6153935	Retaining Ring
11	4	6068179	Arm Bearing
12	8	6028433	Bearing Retainer Plug
13	1	6066390	Fork Stop
14	2	765352	Capscrew, M8 x 30
15	2	767811	Roll Pin
16	2	6133449	Spring Cylinder
17	2	6165882	Cylinder ●
18	2	6154691	Brake Assembly
19	2	6154687	Bearing
20	2	768992	Roll Pin
21	4	6066555	Nut, M14
22	4	783800	Nut, M20
23	■	6148370	Shim Kit

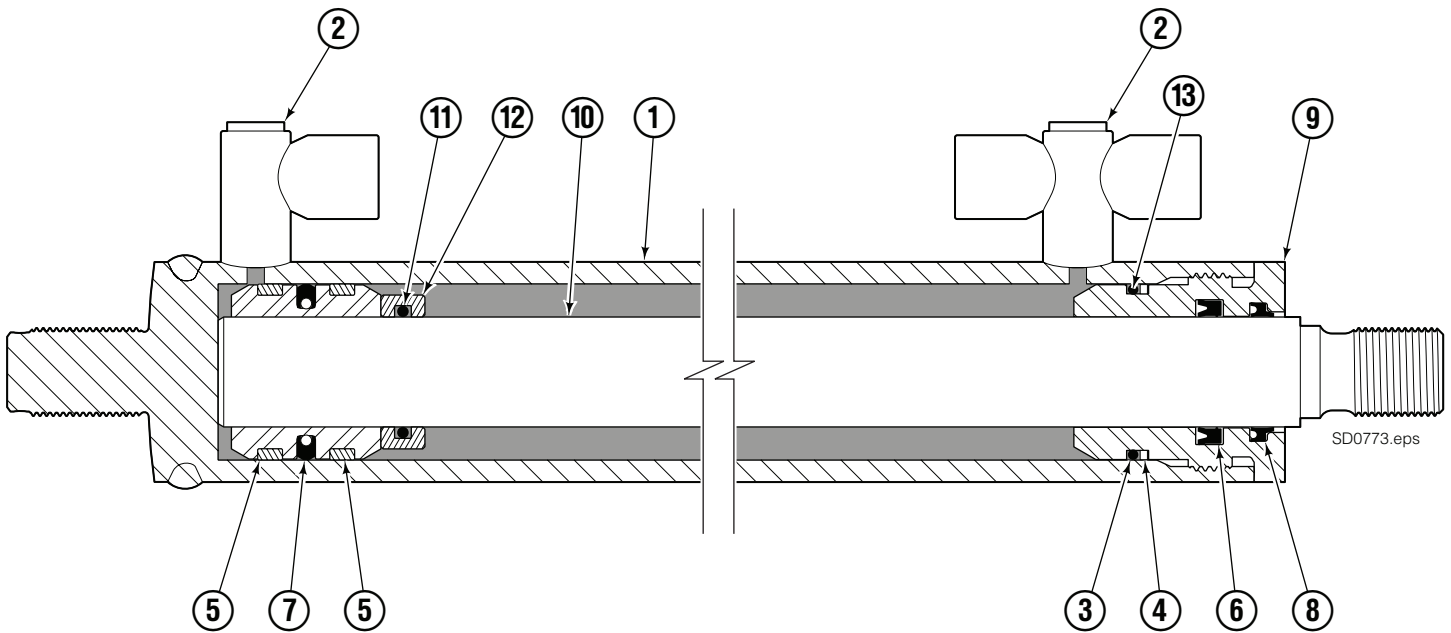
♦ Includes items 1–15.

● See Cylinder page for parts breakdown.

■ If required for Fork tip alignment. Not included in Base Unit.

Reference: Fastener Kit 6163756-R1, Flat Pack G2 6163758

Cylinder

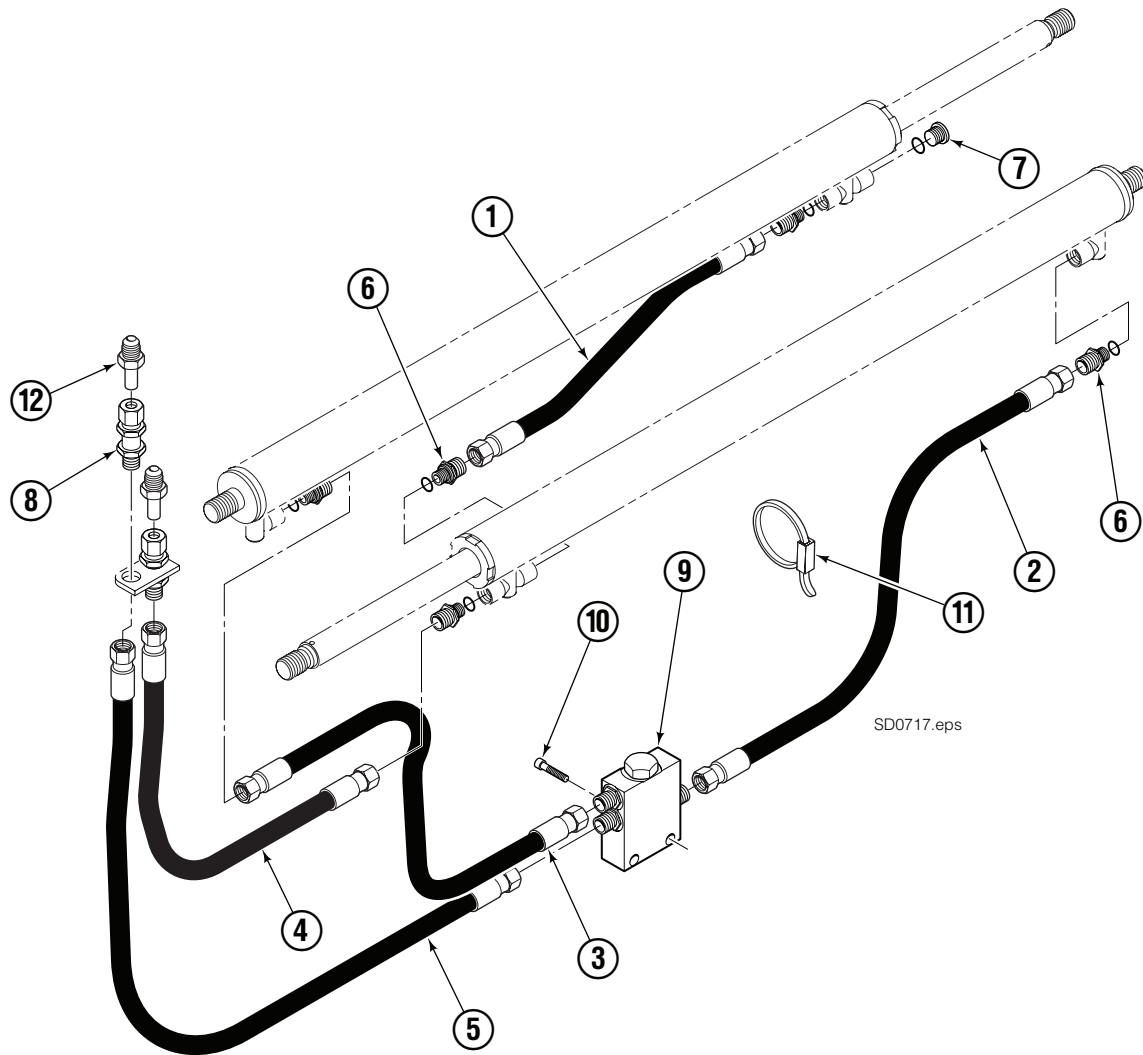


REF	QTY	PART NO.	DESCRIPTION
		6165882	Cylinder
1	1	6165881	Shell
2	2	663694	Plug, 3
3	-	N/A	O-Ring ♦
4	-	N/A	Backup Ring ♦
5	2	6066318	Piston Ring ♦
6	1	6066303	Rod Seal ♦
7	1	6066320	Piston Seal ♦
8	1	6066280	Rod Wiper ♦
9	1	6065874	Retainer
10	1	6066599	Piston/Rod Assembly
11	1	6085762	O-Ring
12	1	—	Spacer
13	1	6188360	Dual Seal
		6068008	Service Kit

♦ Included in Service Kit 6068008.

Reference: S-29135.

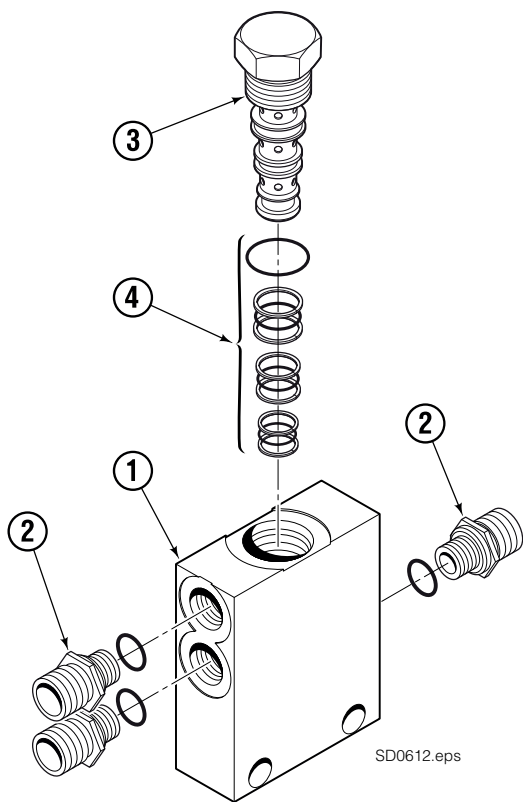
Hydraulic Group



REF	QTY	PART NO.	DESCRIPTION
		6151356	Hydraulic Group
1	1	6072875	Hose, 365 mm
2	1	6079876	Hose, 625 mm
3	1	6079877	Hose, 660 mm
4	1	6151355	Hose, 550 mm
5	1	6079879	Hose, 940 mm
6	5	778100	Fitting, 6 SAE – M10 L Series
7	1	604510	Plug, 6
8	2	6072245	Fitting
9	1	6072308	Valve Assembly ♦
10	2	768787	Capscrew, M6 x 30
11	4	200008	Cable Tie
12	2	6076514	Adapter Fitting

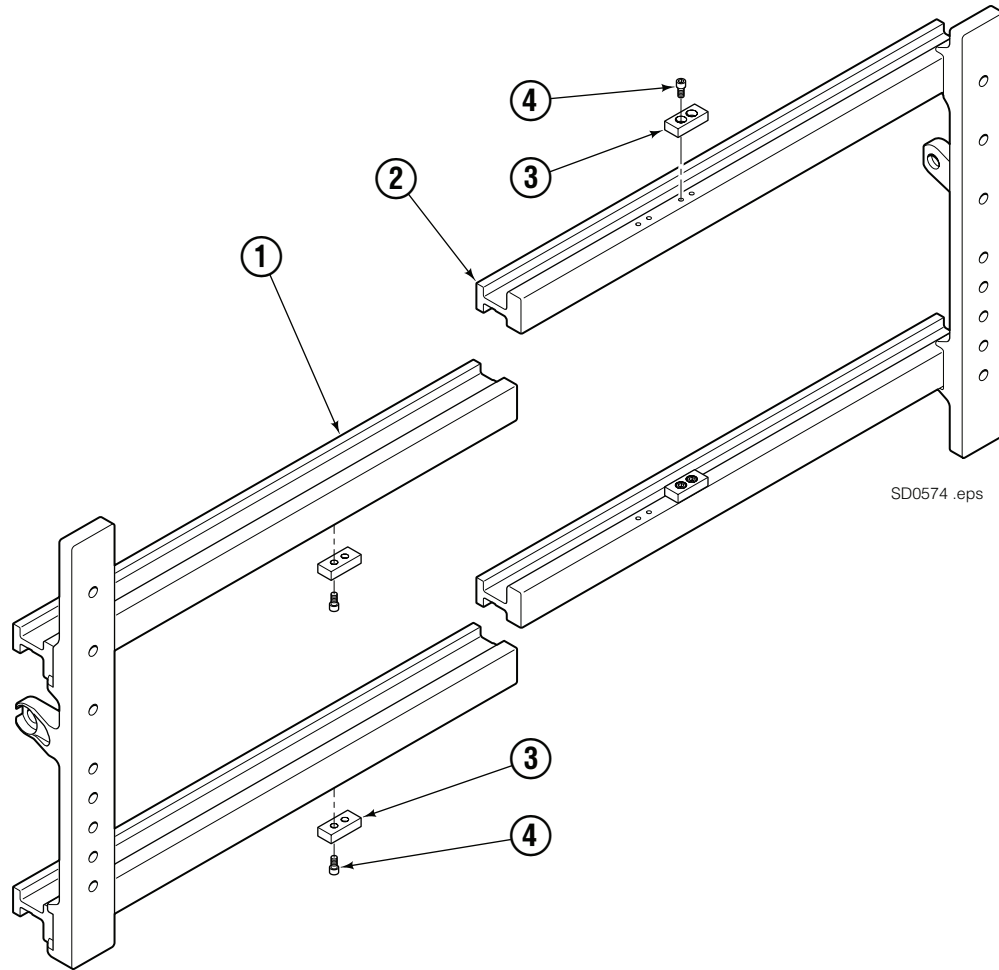
♦ See Valve page for parts breakdown.
Reference: S-23086, Fitting Group 6076518-R3

Valve Assembly



REF	QTY	PART NO.	DESCRIPTION
		6072308	Valve Assembly (R1)
1	1	6072310	Valve Body
2	3	778100	Fitting, 9/16 UNF – M10 L-Series
3	1	210266	Flow Divider/Combiner
4	1	6071170	Seal Kit

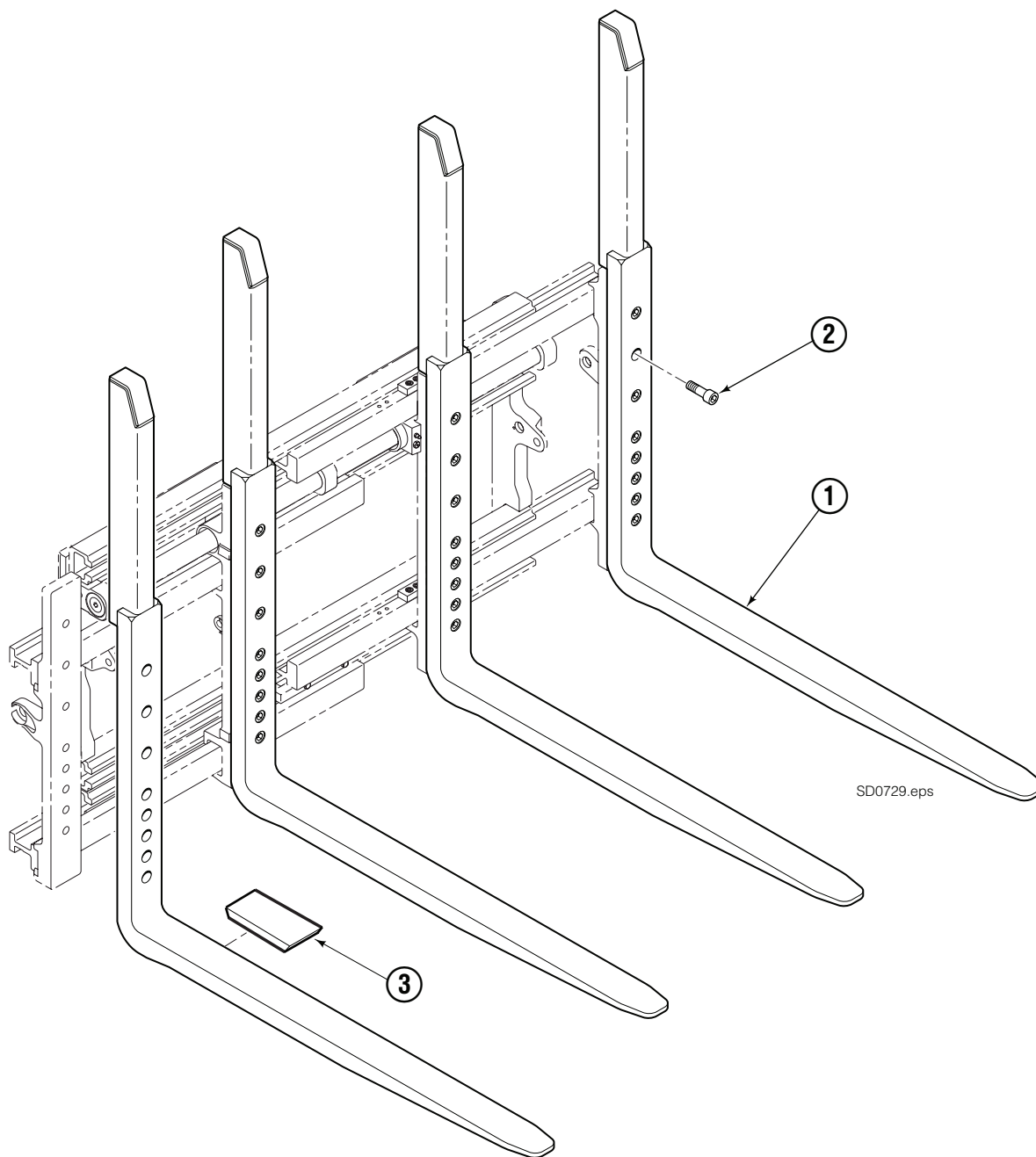
Fork Carrier Group



REF	QTY	PART NO.	DESCRIPTION
		6070890	Fork Carrier Group (R5)
1	1	6081966	Fork Carrier, RH
2	1	6082070	Fork Carrier, LH
3	4	6066470	Fork Stop
4	8	219596	Capscrew, M8 x 16

Reference: Fastener Kit 6163756-R1, SK-9720.

Forks

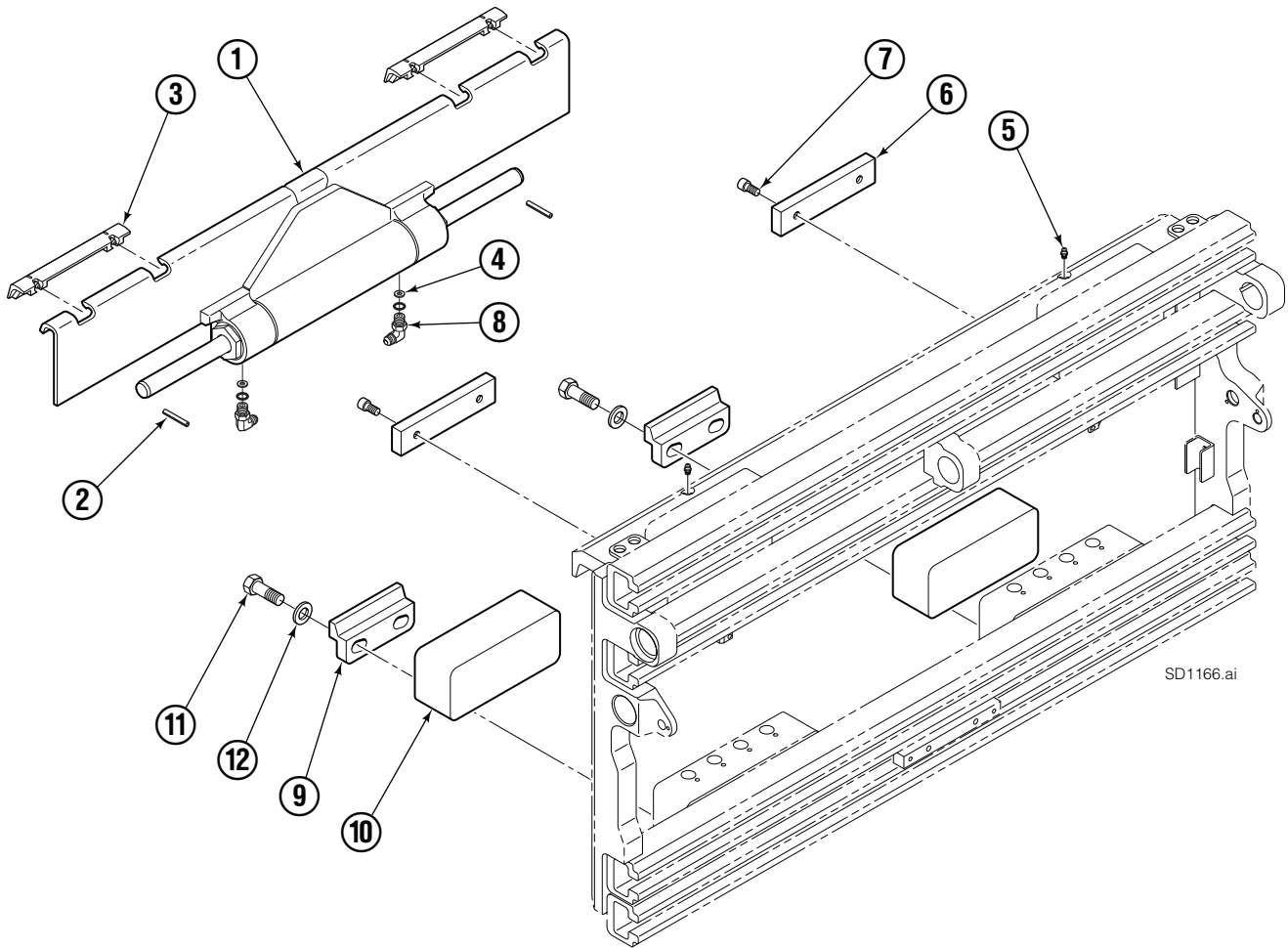


REF	QTY	PART NO.	DESCRIPTION
1	4	6264330	Fork (r1)
2	32	769576	Capscrew, M16 x 45
3	4	399946	Wear Tile

Reference: Fastener Kit 6072117, S-23198.

Center Mount Assembly

Lower Hook Group



SD1166.ai

REF	QTY	PART NO.	DESCRIPTION
		6162694	Center Mount Assembly (R3) ◆
		6162715	Lower Hook Group (R1) ■
1	1	6162700	Sideshift Cylinder ●
2	2	7890	Roll Pin
3	2	6127049	Upper Bearing
4	1	221732	Restrictor Washer Group
5	2	7403	Grease Fitting
6	2	6163818	Spacer
7	4	768809	Capscrew, M10 x 16
8	2	601676	Fitting
9	2	6066574	Lower Hook
10	2	6162714	Lower Bearing
11	4	214991	Capscrew, M16 x 45
12	4	667225	Washer, .62

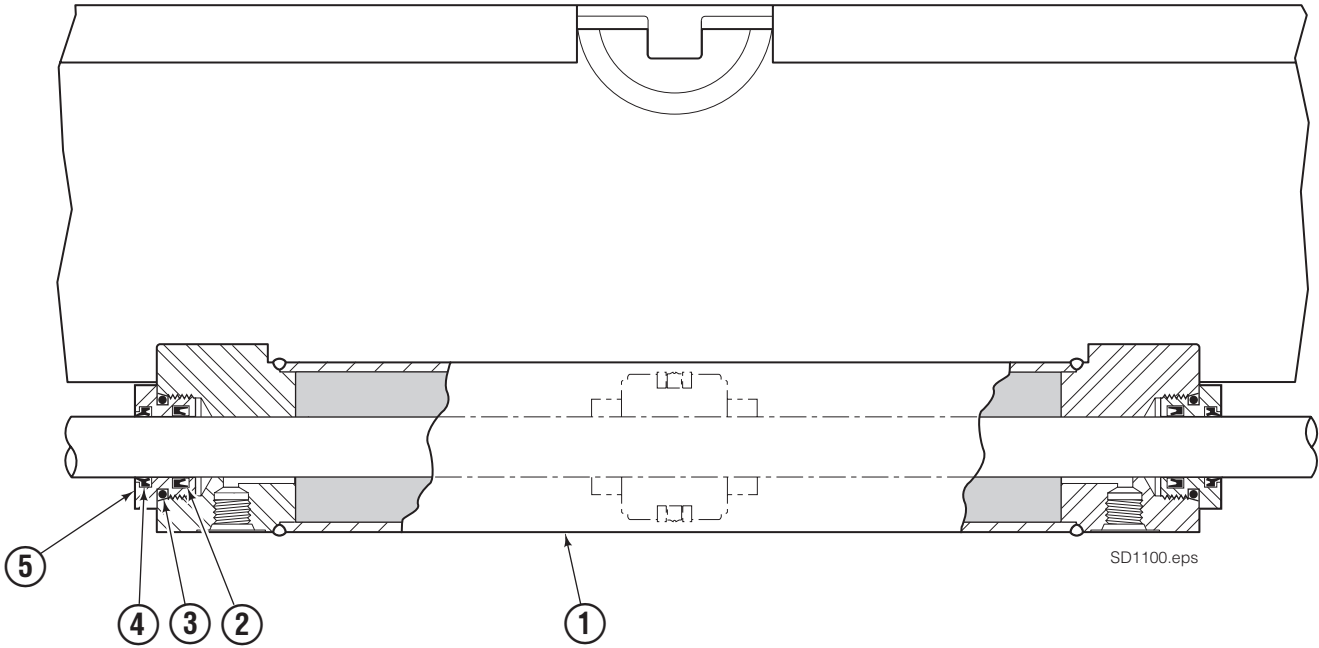
◆ Includes items 1-6.

■ Includes items 9-12.

● See Sideshift Cylinder page for parts breakdown.

● Reference: Fastener Kit 6163756-R1, Fitting Group 6076518-R3

Cylinder Assembly



REF	QTY	PART NO.	DESCRIPTION
1	1	6162700	Cylinder Assembly
2	2	562132	● Rod Seal
3	2	415866	● O-Ring
4	2	562131	● Rod Wiper Seal
5	2	218324	Retainer
		219868	Rod Seal Service Kit

● Included in Service Kit.

[illegible]

Do you have questions you need answered right now?

Call your nearest Cascade Parts Department.

Visit us online at www.cascorp.com

AMERICAS**Cascade Corporation
Parts Sales**

2501 Sheridan Ave.
Springfield, OH 45505
Tel: 888-CASCADE (227-2233)
Fax: 888-329-0234

Cascade Canada Inc.

5570 Timberlea Blvd.
Mississauga, Ontario
Canada L4W-4M6
Tel: 905-629-7777
Fax: 905-629-7785

Cascade do Brasil

Praça Salvador Rosa,
131/141-Jordanópolis,
São Bernardo do Campo - SP
CEP 09891-430
Tel: 55-13-2105-8800
Fax: 55-13-2105-8899

EUROPE-AFRICA**Cascade Italia S.R.L.
European Headquarters**

Via Dell'Artigianato 1
37030 Vago di Lavagno (VR)
Italy
Tel: 39-045-8989111
Fax: 39-045-8989160

Cascade (Africa) Pty. Ltd.

PO Box 625, Isando 1600
60A Steel Road
Sparton, Kempton Park
South Africa
Tel: 27-11-975-9240
Fax: 27-11-394-1147

ASIA-PACIFIC**Cascade Japan Ltd.**

2-23, 2-Chome,
Kukuchi Nishimachi
Amagasaki, Hyogo
Japan, 661-0978
Tel: 81-6-6420-9771
Fax: 81-6-6420-9777

Cascade Korea

121B 9L Namdong Ind.
Complex, 691-8 Gojan-Dong
Namdong-Ku
Inchon, Korea
Tel: +82-32-821-2051
Fax: +82-32-821-2055

Cascade-Xiamen

No. 668 Yangguang Rd.
Xinyang Industrial Zone
Haicang, Xiamen City
Fujian Province
P.R. China 361026
Tel: 86-592-651-2500
Fax: 86-592-651-2571

**Cascade India Material
Handling P Ltd**

Sy no 271/8, Ingawale Patil
Estate,
Godown No.9, 10 & 11, Bhugaon,
Off Paud Road, Tal Mulshi, Dist
Pune 411 042

Cascade Australia Pty. Ltd.

1445 Ipswich Road
Rocklea, QLD 4107
Australia
Tel: 1-800-227-223
Fax: +61 7 3373-7333

Cascade New Zealand

15 Ra Ora Drive
East Tamaki, Auckland
New Zealand
Tel: +64-9-273-9136
Fax: +64-9-273-9137

**Sunstream Industries
Pte. Ltd.**

18 Tuas South Street 5
Singapore 637796
Tel: +65-6795-7555
Fax: +65-6863-1368

